

D

D

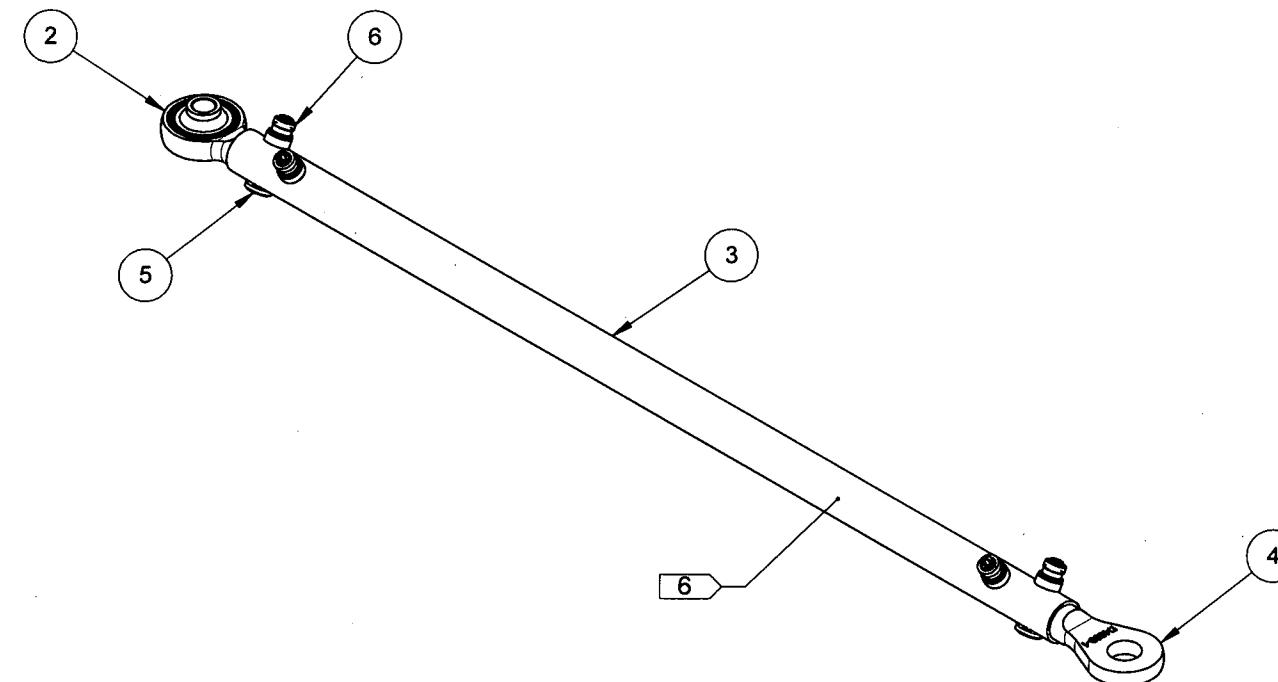
C

C

C

B

B



D4837-041 AFT LEG ASSEMBLY, RH
(EQUIVALENT TO BELL P/N 206-064-107-103/111)

RELEASED
2014-07-07
WJP

NOTES:

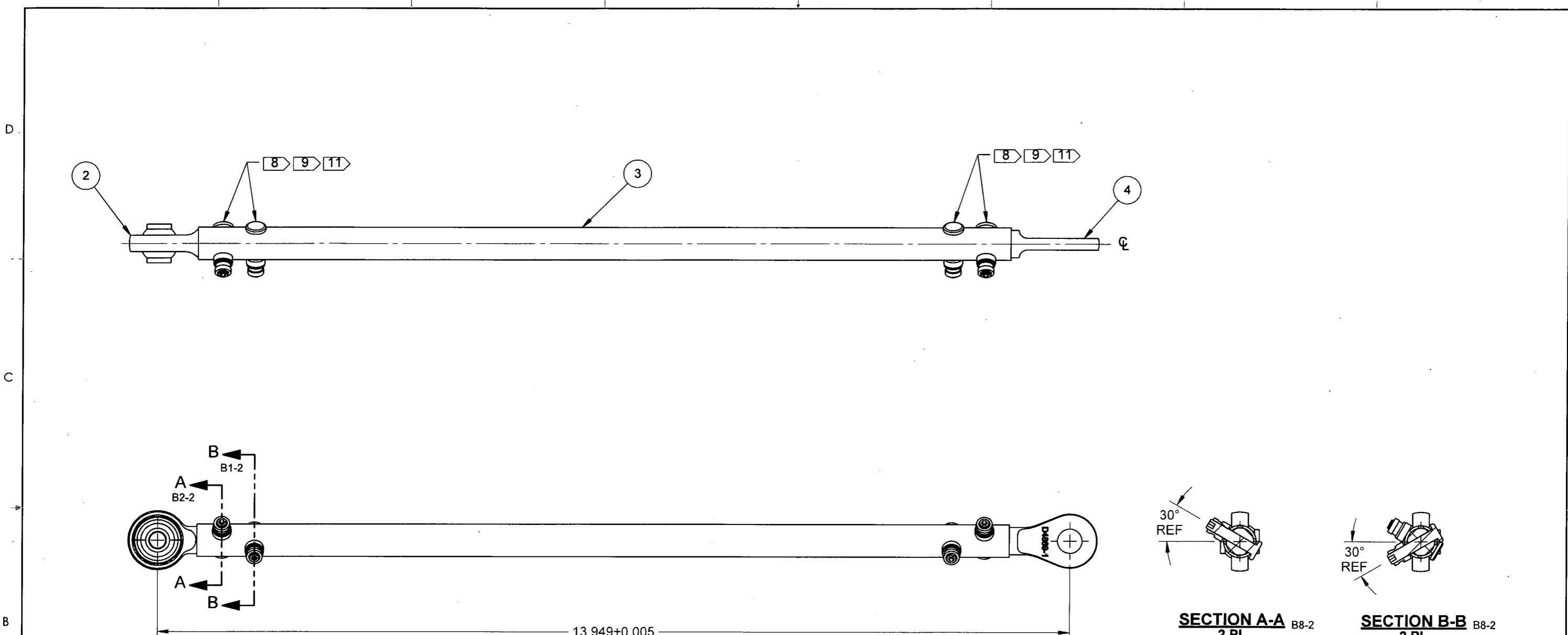
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
- 7) WEIGHT: 0.45 lbs
- 8) ALIGN PILOT HOLES IN D4837-1 WITH PILOT HOLES IN D4808-041 & D4869-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (\varnothing 0.1610) REAMER, USING DART TOOL SETUP DT9959
- 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL DT9959
- 11) INSTALL HL32PB5-8 HI-LOK IN ORIENTATION SHOWN

C

APPROVED

C	HL32PB5-8 WAS HL20PB5-8 (ZN D4-1); REVISE NOTE 6 (ZN A8-3)	RF	14.06.24
B	REVISE NOTES 6, 7) & 9) (ZN A8-1); ADDED BELL P/N	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION		
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4837	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
DATE	14.06.24	COPRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



D4837-041 AFT LEG ASSEMBLY, RH
AUXILIARY VIEW

RELEASED
2014-07-07
W

APPROVED

DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO.
MFG. APPR.	JLM	D4837
APPROVED	HS	REV. C
DE APPR.	DS	SHEET 2 OF 3
DATE	14.06.24	SCALE
		NTS

COPYRIGHT © 2013 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

